

FEB 16 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-704-011

Job Sheet 172208



Part No: D412-704-011

Job Qty: 1 ea

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock *SOLD*

Description:

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E
12.05.10 per ECN 12-583 DD ver:EC

Ship Via:

CH8003

DAS
21
9-80

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/12/18	3/12/18	0.00	0.00	Start Up Stores/Pkg-2		<i>MAR 13 2018</i>
110	Packaging	1 pcs	3/12/18	3/12/18	0.00	0.00	Packaging1-4		<i>MAR 13 2018</i>
120	QC	1 pcs	3/12/18	3/12/18	0.00	0.00	QC4		<i>M. H.</i>
125	DC	1 pcs	3/12/18	3/12/18	0.00	0.00	DC		<i>M. H.</i>
130	Packaging	1 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-2		<i>M. H.</i>
140	QC21-FG	1 Ea	3/12/18	3/12/18	0.00	0.00	QC21		<i>MAR 14 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3207-11	Bracket	1 Ea (1 ea)	90-Start up Operation	<i>5043068</i>
D3207-5	Bracket	1 Ea (1 ea)	90-Start up Operation	<i>F162449</i>
D3207-7	Packer	1 Ea (1 ea)	90-Start up Operation	<i>F145451</i>
D3208-1	Doubler	1 Ea (1 ea)	90-Start up Operation	<i>F162424</i>
D3208-11	Filler	1 Ea (1 ea)	90-Start up Operation	<i>F162364</i>
D3208-3	Pedal Mount Angle	1 Ea (1 ea)	90-Start up Operation	<i>F162441</i>
D3208-7	Filler	1 Ea (1 ea)	90-Start up Operation	<i>F163465</i>
D3208-9	Doubler	1 Ea (1 ea)	90-Start up Operation	<i>5043067</i>
D3214-1	Decal	1 Ea (1 ea)	90-Start up Operation	<i>5043064</i>
D412-704-041	Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	<i>5043867</i>
D412-704-045	Cable Assembly	1 Ea (1 ea)	90-Start up Operation	<i>F162558</i>
MS21919-DG5	Clamp	4 Ea (4 ea)	90-Start up Operation	<i>F1637361.0</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3207-11	1	0	0
	D3207-5	1	4	0
	D3207-7	1	37	0
	D3208-1	1	10	0
	D3208-11	1	7	0
	D3208-3	1	6	0
	D3208-7	1	9	0
	D3208-9	1	0	0
	D3214-1	1	1	0
	D412-704-041	1	0	0
	D412-704-045	1	1	0
	MS21919-DG5	4	38	0



Container No: S050563



Part: D412-704-011

Job No: 172208

Serial No/Batch: S050563

Revision:
Inspector:

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CANADA
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Date: 03/13/18

Part Specifications

Specifications could not be found.

Plex 2/13/18 3:57 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001198	S050561	D3207-11	Bracket	s043668	ST024	1
001198	S043867	D412-704-041	Pedal Assembly	S043922	Start Up Stores/Pkg-2	1
001198	S045774	MS21919-DG5	Clamp	FM137361.0	Start Up Stores/Pkg-2	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/13/18 9:18 AM Dart.joly.jocelyne

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Description: CO-PILOT EMERGENCY CARGO RELEASE (212/412)

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					